

Work Order ID 150058

Tuesday, August 23, 2016 11:18:27 AM

150058

Page 1

Item ID: BLRS-010 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Quick Release Pin (1/4" x 1")
 Start Date: 8/25/2016 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 9/9/2016 Req'd Qty: 5.00 ***5*** Customer:
 Reference: **DAS 21 8-89**

Approvals: Process Plan: _____ Date: **AUG 23 2016** Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4039									
100	PURCHASING	0.00							AUG 24 2016 DAS 13 9-89
100									
Purchasing	Memo	0.00							
Purchasing	Issue P/O: 33394								
	C of C is required								
110	Receive & Inspect for Damage & Mat'l Certs	0.00							
110									
Packaging	Memo	0.00							
Packaging	Ensure material release note is attached								5x SP16-9-7.
120	QC6- Inspect dimensions to drawing	0.00							
120									
QC	Memo	0.00							
Quality Control									DAS 38 9-89 SEP 07 2016

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

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Tuesday, August 23, 2016 11:18:27 AM

150058

Page 2

Item ID: BLRS-010

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Quick Release Pin (1/4" x 1")

Start Date: 8/25/2016 Start Qty: 5.00

5

Cust Item ID:

Required Date: 9/9/2016 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: S-551

0.00

130

Packaging

Memo

0.00

Packaging

S SEP 07 2016DAS
6
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

DAS
21
9-89

SEP 07 2016

DAS
21
9-89

SEP 07 2016

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Picklist Print

Tuesday, August 23, 2016 11:18:31 AM

Page 1

Work Order ID: 150058

150058

Parent Item: BLRS-010

RI RS-010

Parent Item Name: Quick Release Pin (1/4" x 1")

Start Date: 8/25/2016

Required Date: 9/9/2016

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 16.04.21 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
BLRS-010p		Purchased		No			Each	0.0000		5			
RI RS-010n									**				
Quick Release Pin (1/4" x 1")													

5x Sp/6-9-7.

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QA Closed: _____ Date: _____

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Material ☐	Use for Testing ☐																																																																								
Internal Transport ☐	Poor Information ☐																																																																								
Tribal Knowledge ☐	Rushing ☐																																																																								
LOA ☐	Product Improvement ☐																																																																								
Substation ☐	Process Improvement ☐																																																																								
Past Expiry Date ☐	Manufacturing Process ☐																																																																								
Misidentified ☐	Past Due ☐																																																																								
Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐																																																																						
Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐																																																																						
Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐																																																																						
Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐																																																																						
Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐																																																																						
Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐																																																																						
Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐																																																																						
Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐																																																																						
Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐																																																																						
Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐																																																																						
OTHER :																																																																									



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33394**

Purchase Order Date 8/24/2016
PO Print Date 8/30/2016

Page Number 1 of 2

Order From :
ESSENTRA COMPONENTS
P.O. BOX 9900 T-9915
POSTAL STATION A
TORONTO, ONTARIO M5M 2J2
CANADA

VC-ESS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

Contact Name
Vendor Phone

Ship To Contact
Ship To Phone

Ship Via: FedEx Economy collect
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	BLRS-010p B150058 ✓	Quick Release Pin (1/4" x 1")	8/31/2016 Yes 8/31/2016	FN	5.00 Each	\$27.96	\$139.80
Line Total:							\$139.80
2	BLRS-020p B150059	Quick Release Pin (1/4" x 1.5")	8/31/2016 Yes 8/31/2016	FN	5.00 Each	\$27.43	\$137.15
Line Total:							\$137.15

Note:

8/30/2016



Essentra Components
2538 Speers Road, Unit 7
Oakville, ON L6L 5K9
Phone: 905-825-0134
Fax: 905-825-2919
www.essentracomponents.com

Packing List
LOAD NUMBER 425749
SID/INV 40085997
CUSTOMER PO PO33394
ORDER NUMBER 2166444
CARRIER Fed Ex Ground
SHIP DATE 08/31/16
FOB DESCRIPTION INVOICE

SOLD TO 422854
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA

DELIVERY TO 422854
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA

LINE NO	PART NO. DESCRIPTION	ORIGINAL QUANTITY	QUANTITY SHIPPED	CTNS	NET WEIGHT	TOTAL WEIGHT
1	BLRS-010A ✓ 1/4 X 1 SS BL PIN R-HANDLE Cust Order #: PO33394 Country Of Origin: US	5.000	5.000	5 ✓	.16	1.16
2	BLRS-020A ✓ 1/4 X 1-1/2 SS BL PIN R-HANDLE Cust Order #: PO33394 Country Of Origin: US FED EX ACCT # 1517-9324-0	5.000	5.000	5 ✓	.19	1.19

Sp/6-9-7.

Sp/6-9-7.

Certificate of Compliance

This is to certify that the above material shipped against your purchase order is in conformance with all known requirements, specifications and drawings in effect at the time of manufacture. All applicable physical, functional, dimensional and material test reports are on file at our facility, and may be inspected by your representative upon request.

Richard Queer
Quality Assurance Manager